

# Innovative Mixing Solutions

how you think about mixing and processing





## **THE Energetics Industry Standard**

Specifically designed for mixing hazardous and energetic materials, government and defense customers rely on ResonantAcoustic® Mixers' (RAM) technology for safe, high quality, low-cost processing of energetic and hazardous materials. The **RAM 5 H**<sup>™</sup> delivers better results, improved efficiency, and new product opportunities at a larger payload capacity. Each **RAM 5 H**<sup>™</sup> configuration matches the right processing functions with critical processing demands, exceeding the performance of traditional technologies. Certifiable to Class I Div I, Class II Div I, and other standards.



#### Propellants



#### **Pyrotechnics**



- Mixing and processing up to 80 lb (36.29 kg)
- Any combination of solids and powders from nano-scale and up, liquids and gasses, and viscous and slurry materials
- Coating, milling, and grinding capability
- On-board control of processing accessories
- Mixing vessel temperature control from 302°F (150°C) heating to 32°F (0°C) cooling\*
- Operate automatic or manual vacuum, reaching 10 Torr\*
- Monitor mixing parameters in real-time
- Download processing data for analysis and documentation
- Develop, store, and secure up to 100 recipes for permanent recording of operations and measured results
- Compatible with Resodyn Continuous Acoustic Mixing technology\*

### Features of the RAM 5 H<sup>™</sup>

- Intense, yet gentle acoustic mixing for rapid, highly-repeatable, ultra-high-quality results
- All housing and enclosure materials are sealed, purged, 304L stainless steel, preventing entry of processed materials into the enclosure
- Redundant ground paths mitigate static charge build-up
- Remote Control Panel operation up to 2.5 miles (4 km)
- Laptop based human machine interface (HMI)\*
- Multiple level security and access control
- Temperature sensor 316L stainless steel resistance temperature detectors (RTDs) with m12 connector, compatible with vacuum and temperature controls\*

\*Optional feature



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**Munitions** 



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### **Global Mixing and Processing Technology**

Since its introduction to the marketplace in 2007, ResonantAcoustic<sup>®</sup> Mixers' (RAM) technology has become the choice for many commercial mixing and processing applications. RAM's unique combination of features and performance has proven successful at Fortune 500 laboratories and production facilities in 38 countries across a broad range of industries.

## **Specifications**

	General		Operating Specifications		Control Specifications	
	Model	RAM 5 H™	Maximum Payload Capacity	80 lb / 5 gal (36.29 kg / 18.93L)	Human Machine Interface	Full Color Touch Screen
	Technology	ResonantAcoustic Mixing		Solids, Liquids, Pastes, High Viscosity	Operating System	Proprietary On-Board
	Intended Use	Batch Mixing of Energet- ic Materials	Max Vessel Acceleration	100g at 60 Hz	Programable Mix Recipe Storage	Yes
	Unit Dimensions	72" H x 80" W x 60" D (cm: 183.8 x 203.2 x 154.2)	Sealed Acoustic Cham- ber	Yes	Data Logging	Yes
	Unit Weight	Configuration depen- dant	Max Operating db	> 70 db at 3′	Remote Operation	Yes
	Country of Origin	USA	Included Vessel Holder Assembly	Application Specific	Power Specifications	
	Certifications available	CE, UL, ATEX, IECEx, Class I Div 1, Class II Div I, CSA, IP65, CFR 21 Part 11	Included Vessels	Application Specific	Required Voltage	400-460 VAC / 3 Phase (50-60 Hz)

Propellants



ResonantAcoustic<sup>®</sup> Mixing (RAM) Product Line Features

**RAM 5 H**<sup>™</sup> performance extends across the RAM product line, enabling new product development and break-through results not possible with traditional mixing methods. All RAM products use *low* frequency acoustic mixing at up to 100 *g* of acceleration for intense but low-shear mixing resulting in:

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**Pyrotechnics** 



Munitions



FREE RAM demonstration and mixing test at your facility.

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- 10 100x faster processing
- Highly reliable repeatability
- Direct scaling from laboratory to production without increases in processing time
- Capacities for:
  - *Lab***RAM H** II<sup>™</sup> 2.2 lb/1 kg *Omni***RAM H**<sup>™</sup> 11 lb/5 kg **RAM 5 H**<sup>™</sup> 80 lb/36 kg **RAM 55 H**<sup>™</sup> 920 lb/417 kg
- Exceptional ingredient distribution
- Hazardous material compatible options

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