

Innovative Mixing Solutions

RAM 55 H[™]



how you think about mixing and processing



THE Energetics Industry Standard

Specifically designed for mixing hazardous and energetic materials, government and defense customers rely on ResonantAcoustic® Mixers' (RAM) technology for safe, high quality, low-cost processing of energetic and hazardous materials. The RAM 55 H™ delivers better results, improved efficiency, and new product opportunities at a larger payload capacity. Each RAM 55 H™ configuration matches the right processing functions with critical processing demands, exceeding the performance of traditional technologies. Certifiable to Class I Div I, Class II Div I, and other standards.



Propellants

Key Processing Capabilities

- Mixing and processing up to 920 lb (417 kg)
- Any combination of solids and powders from nano-scale and up, liquids and gasses, and viscous and slurry materials
- Coating, milling, and grinding capability
- On-board control of processing accessories
- Mixing vessel temperature control from 200°F (93.3°C) heating to 23°F (-5°C) cooling*
- Operate automatic or manual vacuum, reaching 10 Torr*
- Monitor mixing parameters in real-time
- Download processing data for analysis and documentation
- Develop, store, and secure up to 100 recipes for permanent recording of operations and measured results
- Compatible with Resodyn Continuous Acoustic Mixing technology*



- Intense, yet gentle acoustic mixing for rapid, highly-repeatable, ultra-high-quality results
- All housing and enclosure materials are sealed, purged, 304L stainless steel, preventing entry
 of processed materials into the enclosure
- Redundant ground paths mitigate static charge build-up
- Remote Control Panel operation up to 2.5 miles (4 km)
- Laptop based human machine interface (HMI)*
- Multiple level security and access control
- Temperature sensor 316L stainless steel resistance temperature detectors (RTDs) with m12 connector, compatible with vacuum and temperature controls*







Munitions



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Specifications

Global Mixing and Processing Technology

Since its introduction to the marketplace in 2007, ResonantAcoustic® Mixers' (RAM) technology has become the choice for many commercial mixing and processing applications. RAM's unique combination of features and performance has proven successful at Fortune 500 laboratories and production facilities in 38 countries across a broad range of industries.

General		Operating Specifications		Control Specifications	
Model	RAM 55 H™	Maximum Payload	920 lb / 5 gal (417 kg	Human Machine	Full Color Touch
		Capacity	/ 21L)	Interface	Screen
Technology	Resonant Acoustic®	Compatible Materials	Solids, Liquids, Pastes,	Operating System	Proprietary On-Board
	Mixing		High Viscosity		
Intended Use	Batch Mixing of	Max Vessel Acceleration	100g at approximately	Programable Mix Recipe	Yes
	Energetic Materials		60 Hz	Storage	
Unit Dimensions	10.5' H x 15' W x 10' D	Sealed Acoustic Chamber	Yes	Data Logging	Yes
	(m: 3.2 x 4.57 x 3.05)				
Unit Weight	Configuration-depen-	Max Operating db	> 70 db at 3'	Remote Operation	Yes
	dant				
Country of Origin	USA	Included Vessel Holder	Application Specific	Power Specifications	
		Assembly			
	CE, UL, ATEX, IECEx,				100 160 116 12
Certifications available	Class I Div 1, Class II Div	Included Vessels	Application Specific	Required Voltage	400-460 VAC / 3
	1 CCA IDGE CED Dart 1				Phase (50-60 Hz)

Propellants

ResonantAcoustic® Mixing (RAM) Product Line Features

RAM 55 H[™] performance extends across the RAM product line, enabling new product development and break-through results not possible with traditional mixing methods. All RAM products use low frequency acoustic mixing at up to 100 g of acceleration for intense but low-shear mixing resulting in:



Pyrotechnics



OmniRAM H

- 10 100x faster processing
- Highly reliable repeatability
- Direct scaling from laboratory to production without increases in processing time
- Capacities for:

*Lab***RAM** H II[™] 2.2 lb/1 kg Omni**RAM H**[™] 11 lb/5 kg **RAM 5 H**[™] 80 lb/36 kg **RAM 55 H**[™] 920 lb/417 kg

- Exceptional ingredient distribution
- Hazardous material compatible options



RAM 55 H

with YOUR materials. Arrange a FREE RAM demonstration and mixing test at your facility. 406-497-5333 info@resodynmixers.com

Witness RAM Technology first-hand



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